

# IKO COMPOUND MN 20 EJ

## Description:

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Sealing compound that is applied hot, based on bitumen and elastomers.

## Use:

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- Ideal for filling wide and deep joints in bridgeheads (compound joints).
- Is used as a mixture with tinned 8/16 grit, which creates a smooth joint filler that is strong enough for high point loads.
- Forms a bond between the transitions on concrete and asphalt roads.

## Characteristics:

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- Has established elastic properties.
- High rigidity.
- Does not become fluid at high temperatures (+/- 70 °C).
- Maximum movement of the joint around 40 mm.

## Characteristics:

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- Colour black
- Density at 20°C +/- 1
- Cone penetration
- Bullet penetration & rebound
- Needle penetration 25°C 100 g 5s35 71%
- 42.8
- Ring & ball 99.5 °C
- Vertical efflux 0 mm
- Resistance to aggressive substances. Diluted
- Acids yes
- Bases yes
- Hydrocarbon solvents no
- Mineral oils no

## Cleaning tools and stains:

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Immediately, using white spirit.

## Implementation:

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### 1. Preparation of the substrate

- If the joint is milled out in 'ZOAB' (i.e. very open asphalt concrete), the edges must first be ground to prevent damage to this wearing course.
- The joint must be clean, dry and free from dirt.
- A galvanised metal sheet must be placed across the bottom of the joint. This must be secured at the side of the oncoming traffic.
- A layer of IKO CP primer Black must be applied, followed by a layer of IKO Compound MN 20 EJ.

### 2. Melting and application of IKO COMPOUND MN 20 EJ

- The melting takes place in a melting pot with oil bath, fitted with a stirring rod and thermostat.
- Flow temperature: +/- 160 °C
- Critical temperature: +/- 200 °C
- Application temperature: +/- 170 °C
- In order to facilitate initial melting, it is recommended to fill the melting pot to no more than 1/3rd of its capacity.
- As soon as melting has started, the melting pot may be filled completely.
- Heat the tinned 8/16 grit to at least 180 °C, and apply to the joint.
- Pour the IKO Compound MN 20 EJ at a temperature of +/- 170 °C.
- If the depth of the joint exceeds 5 to 6 cm, work with several layers.
- Give the IKO compound MN 20 EJ the necessary time to enable the complete saturation of the joint.
- If possible, allow the joint to cool down completely before applying the final layer (cooling causes some shrinkage to the IKO Compound MN 20 EJ).
- Finish by spreading grit and rolling the surface.

## Storage:

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Unlimited. No special precautions required.

## Packaging:

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Bags of 21 kg.

48 bags per pallet.