

# **IKO** metatech

# **Description:**

IKO metatech is a flexible and fast curing two-component coating based on methacrylates.

IKO metatech cures by adding the appropriate amount of catalyst (IKO perkadox).

# Use:

IKO metatech is used as fully reinfoced waterproofing resin in the following liquid waterproofing systems:

- IKO metatech Roof
- IKO metatech Balcony
- IKO metatech Car Park

#### **Colour:**

Standard stone grey RAL 7030 and pebble grey RAL 7032

# Sizing and palletization:

IKO metatech stone grey RAL 7030 metal tin with net weight of 20kg (item number 02412020) and with net weight of 10kg (item number 02412010)

IKO metatech pebble grey RAL 7032 metal tin with net weight of 20kg (item number 02412120) and with net weight of 10kg (item number 02412110)

IKO perkadox: 100g plastic bag (item number 00095110)

IKO metatech is delivered without IKO perkadox.

# Storage:

12 months in the hermetically sealed packaging, when stored in a dry, cool and frost-free place.

Keep the edges of the tin clean.

When closing the tin, place the lid and the lever lock ring in the correct way and remove any product that might remain on the tin.

# **Certificates:**

ETA-22/0465 according to EAD 030350-00-0402

#### BBA-24/7115

Production ISO 9001 & 14001



Root resistance according to EN13948 being tested



# **Technical characteristics:**

Density	+/- 1,22 g/cm³
Hardness	+/- 62 (Shore A 23°C)
Tensile strength	+/- 4,5 N/mm²
% Elongation	+/- 240%
Viscosity	+/- 17 dPas (25°C, 20 rpm, spindle3)

# Mixing ratio and instructions:

First stir the content of the tin mechanically at the low-speed setting. Add the IKO perkadox catalyst while stirring and mix mechanically and homogeneously at the low-speed setting during 2 minutes. Make sure that the product at the base and at the edge of the tin is properly mixed in.

The required amount of IKO perkadox for 20kg IKO Metatech depends on the temperature of the substrate:

- +3°C till +5°C 0,6kg IKO perkadox
- +6°C till +15°C 0,4 kg IKO perkadox
- +16°C till +40°C 0,2kg IKO perkadox

The temperature of the substrate shoud remain min. 3°C higher than the dew point during application and curing.

# **Curing time:**

Pot life	+/- 15 min
Rain-proof	+/- 30 min
Can be walked on	+/- 45 min
Fully cured	+/- 2 h

# Application:

Air temperature	5°C - 35°C
Substrate temperature	5°C - 40°C
Product temperature	5°C - 30°C

# **Consumption rate:**

Min 3kg/m<sup>2</sup>

# **Cleaning of tools:**

**IKO** metatech Cleaner



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